#### **AUTOMATION COURSE**

- P.L.C.(Programmable Logic Controller)
- ❖ V.F.D.(Variable Frequency Drive)
- H.M.I.(Human Machine Interface)
- S.C.A.D.A.
- Designing of Control & Power Panels
- ❖ Knowledge of all Electrical/Electronic

#### Components

## **Programmable Logic Controller**

- Schneider (Zelio Soft)
- ❖ Schneider (M-340)
- Siemens (Logo Soft)
- ❖ Siemens (\$7-200)

#### **HUMAN MACHINE INTERFACE**

❖ Siemens (TD400c)

## VARIABLE FREQUENCY DRIVE

❖ Siemens (V-20)

#### **SCADA**

Siemens (Wincc Flexible)

## **Designing of Control Panels**

- P.L.C. Control Panel
- V.F.D. Control Panel
- M.C.C. Motor Control Center
- P.C.C. Power Control Center
- Power Factor Control Panel+

# Syllabus for P.L.C

- Introduction to Industrial Automation, different parts and types of
- Industrial automation.
- ❖ Introduction to PLC hardware, role of PLC in Industrial automation.

- Introduction to field devices attached to PLC.
- PLC Fundamentals.
- Detail Information about PLC
- Power supply
- **❖** CPU
- I/O modules
- Communication Bus
- Various ranges available in PLCs.
- Types of inputs and outputs.
- Source sink concept in PLC.
- Concept of flags.
- Scan Cycle execution.
- Introduction to programming software.
- ❖ Addressing concept.
- Programming instructions arithmetic and logical
- ❖ Load/AND/OR/OUT/READ/WRITE
- ❖ MOVE block applications
- Compare/Add/Sub/And/or blocks
- Advanced Instructions
- Leading edge/trailing edge instruction
- Timer Blocks Programming
- Set/reset Function
- Counter Block Programming
- Upload, download, Monitoring of programs
- Standard procedure to be followed in wiring/writing ladder etc.

## Hands on experience on writing programs

- Motor control
- Slide control
- Timer applications
- Lighting pattern
- Counter applications
- Milling machine programming
- Paint Plant application
- Bottling Plant application
- Auto Drilling application
- Car parking application

- Sorting of objects application
- ❖ Traffic light control
- School bell application
- Washing machine application
- Stone crusher applications
- Oven Control application
- Powder application
- Room Automation
- Pump application
- K.B.C application
- Over Flow tank application
- Passenger Lift application
- RO filter application
- Car level parking
- Conveyer applications
- ❖ Introduction to HMI
- Practical applications of HMI
- Variable Frequency Drive
- Speed control by digital input
- Speed control by analog input
- Knowledge to all parameters of V.F.D.